



F1-F3: phase I, II, III input (fuse)

S1, S2: thermocouple input

T1: time between switches

T2: inertial time

L1 L2 L3 N PE 1 N 2 N 3 4 5 6 7 8 9 10 11 12 13 14 15 16 N 17 18
+ -



Power supply

Heating area
I

Heating area
II

Temperature
sensor I

Temperatur
sensor II

Power switch

Temperature
sensor

Melt pressure
transducer

Control system
supply 220 VAC

Control system
supply 24 VDC